SOLIDO COLOR P350



TECHNOLOGY

PU Alkyd

PRODUCT TYPE

Primer

PRODUCT DESCRIPTION

Fast-drying solventborne 2K PU alkyd black flexible universal primer with excellent hiding power, specially formulated for vertical application, producing a smooth surface.

- high filling and hiding power
- closed pores
- for both horizontal and Vertical use
- flexible primer to provide high impact resistance
- Particularly suited for use under dark topcoats



COLOUR

Black

PACK SIZES

SCP350-2 - 5 KG SCP350-1 - 20 KG

SHELF LIFE

18 months

STORAGE CONDITIONS

Keep cans tightly sealed, i a well ventilated place, with controlled temperature between 10 and 30 $^{\circ}\text{C}$

SOLID CONTENT

 $70.0 \pm 1\%$

DENSITY (SPECIFIC WEIGHT)

 $1.36 \pm 1\%$

DELIVER VISCOSITY

16±2 sec DIN cup 8mm

PREPARATION OF SUBSTRATES



| Raw wooden surfaces. | P120, P150, P180 |
|----------------------|------------------|
| | |

HARDENER

| Hardener | Ratio (by weight) |
|----------|-------------------|
| HPU6202 | 50% |

THINNING

TPU9201-M

APPLICATION METHOD

Spray application

APPLICATION

| Spray pressure (bar) | 1.5 - 3.0 |
|-------------------------------------|-----------|
| Nozzle size (mm) | 2.0 - 2.5 |
| Thinner to be added (%) | 10 |
| Processing viscosity DIN 4mm (sec.) | 14-18 |
| Layer Thickness (g/m²) | 120-140 |

DRYING TIME @ 20°C

| Dust dry | At least 15 minutes |
|-----------|---------------------|
| Touch dry | At least 40 minutes |
| Sandable | At least 18 hours |

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